



Dart Aerospace Ltd.
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K6A 1K7
Canada

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RBE350A94-2708-01-03

Job Sheet 186418



Part No: RBE350A94-2708-01-03

Job Qty: 20 ea
15 21
9-89

Part Name: Rod



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Machining-3		JB 18-12-06
110	CNC Lathe	20 pcs	12/7/18	12/7/18	0.00	10.00	MORI SL-154		JB 18-12-06
120	QC	20 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-4		JB 18-12-06
130	QC	20 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-4		JB 18-12-07
180	Packaging	20 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		JB 18-12-07
190	QC21-SA	20 Ea	12/7/18	12/7/18	0.00	0.00	QC21		JB 18-12-07

Part Op 110 - 1-Machine as per DWG. FB806 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R0.750	AISI 1144 Stressproof Round Bar 0.750"	17.3600 ft (.868 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R0.750	17	16	0

Part Specifications

Specifications could not be found.

Plex 11/15/18 10:39 AM Dart.lajeunesse.marie



Container No: S135472



Part: RBE350A94-2708-01-03

Job No: 186418

Serial No/Batch: S135472

Revision: G

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/06/18

DAS
62
9-89

QA: _____ Date: _____



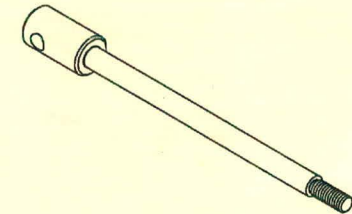
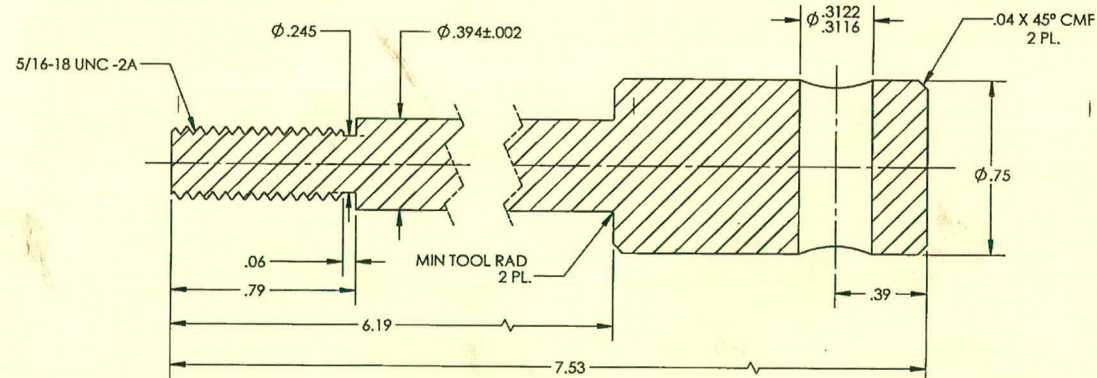
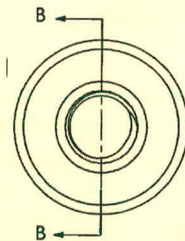
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
G	DIMENSION .394 CHANGED FOR .394 +.002, TEMPLATE UPDATED, SECTION VIEW B-B ADDED, THREAD RELIEF ADDED, CENTER DRILL NOTE ADDED	17-804	01/02/2018	VM	ML



RBE350A94-2708-01-03 ROD

SECTION B-B

- NOTES:
- 1) MATERIAL: AISI 1144 STRESSPROOF
 - 2) HEAT TREAT: N/A
 - 3) FINISH: NONE
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) #1 CENTER DRILL IS ACCEPTABLE TO USE

18-1-15
ML
NO. 186918
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

DART AEROSPACE		Hawkesbury, Ontario, Canada	
ROD			
PART NO. RBE350A94-2708-01-03		REV G	
TOOL NO. RBE350A94-2708-01		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET FOR ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 01/02/2018		TOLERANCES: XXX ± .005	
DRAWN BY: VM 01/02/2018		XX ± .01	
CHECKED BY: VM 01/02/2018		X ± .1	
MFG REVIEW BY: DD 01/03/2018		FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS	
APPROVED BY: ML 01/08/2018		SCALE: NTS SHEET 4 OF 4	
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